



Dart Aerospace Ltd.  
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Canada

Tel (613) 632-5200

**RBE-350TDRS**  
**Job Sheet 179285**



Part No: RBE-350TDRS

Job Qty: 5 Ea

Part Name: Tail Rotor Driveshaft Bearing Run-Out Gauge



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/15/18

Job Tracking No:

Due Date: 8/6/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE-350TDRS Rev 3 IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 100   | Start up Operation | 5 Ea  | 8/6/18     | 8/6/18   | 0.00      | 0.00    | Start Up Small Fab-4  |           | MLC      |
| 110   | Small Fab          | 5 pcs | 8/6/18     | 8/6/18   | 0.00      | 0.50    | Small Fab-1           |           | MLC CAS  |
| 120   | QC                 | 5 pcs | 8/6/18     | 8/6/18   | 0.00      | 0.00    | QC5                   |           | 38       |
| 130   | Packaging          | 5 pcs | 8/6/18     | 8/6/18   | 0.00      | 0.00    | Packaging3-2          |           | DAS 9-89 |
| 140   | QC21-SA            | 5 Ea  | 8/6/18     | 8/6/18   | 0.00      | 0.00    | QC21                  |           | 21 9-89  |

Part Op  
Descriptions: 110 - Pick, bag and tag

### Job BOM

| Part / Item   | Component Name              | Quantity    | Operation              | Container                         |
|---------------|-----------------------------|-------------|------------------------|-----------------------------------|
| RBE-350TDRS-1 | Dial Indicator              | 5 Ea (1 ea) | 100-Start up Operation | 1X5051643 3X5059789               |
| RBE-350TDRS-3 | Magnetic Base & Attachments | 5 Ea (1 ea) | 100-Start up Operation | 3051652 -505653 -5051656 -5051657 |

### Job Allocations

| Operation              | Component Part | Required | Inventory | Allocated |
|------------------------|----------------|----------|-----------|-----------|
| 100-Start up Operation | RBE-350TDRS-1  | 5        | 18        | 0         |
|                        | RBE-350TDRS-3  | 5        | 10        | 0         |

### Part Specifications

Specifications could not be found.

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Container No: S103417



Part: RBE-350TDRS

Job No: 179285

Serial No/Batch: S103417

Revision: 3

Inspector:

Exp Date:

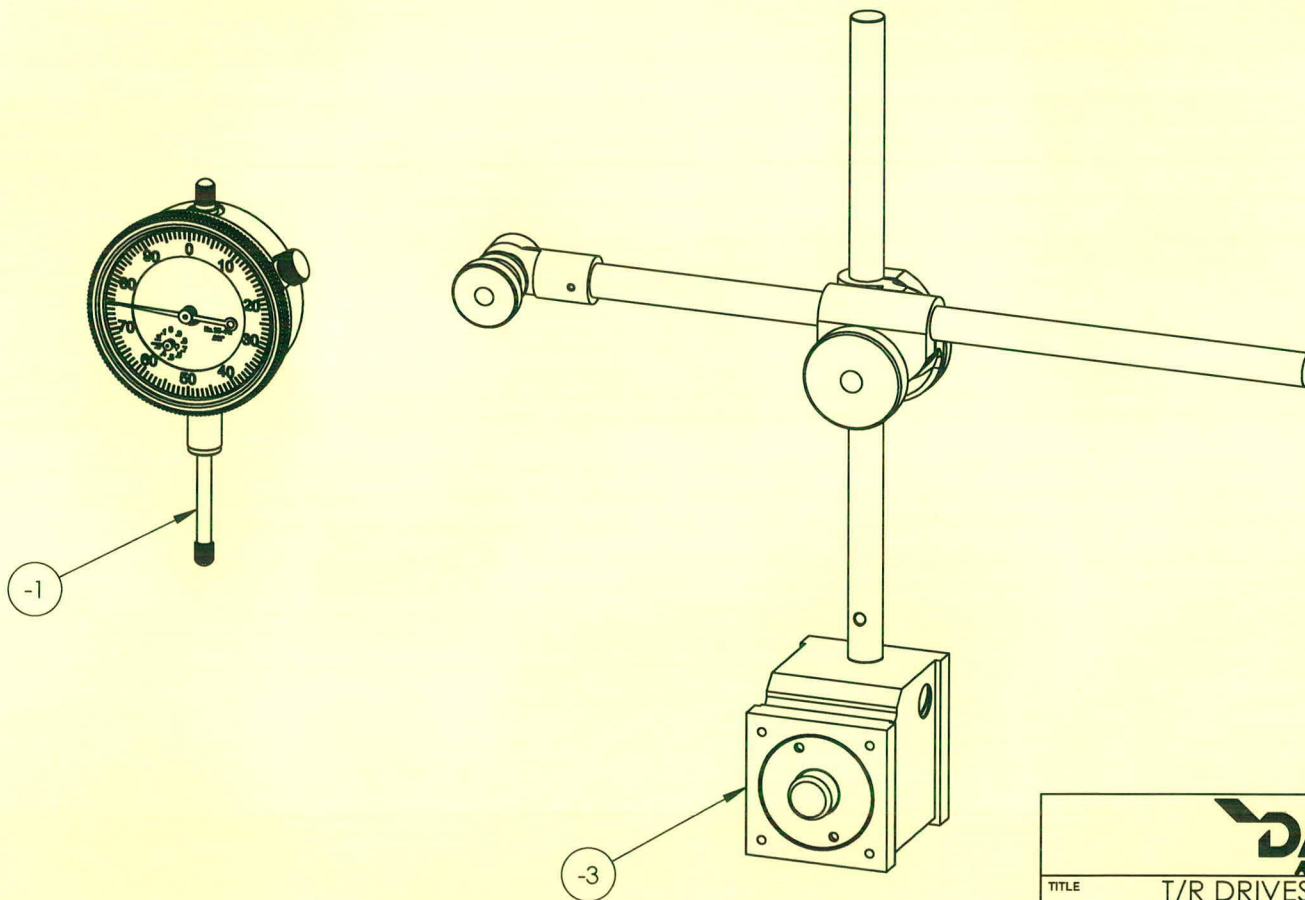
Instructions:

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Date: 06/20/18

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| REVISIONS |         |                                                         |           |         |          |
|-----------|---------|---------------------------------------------------------|-----------|---------|----------|
| REV       | ECR     | DESCRIPTION                                             | DATE      | INITIAL | APPROVED |
| 1         |         | DESIGNED PER HELI PRODUCTS TOOLS.                       | 9/28/2009 | WP      | DW       |
| 2         | 15-0139 | UPDATED TO NEW DRAFTING STANDARDS. CH'D -1 & -3 TO B/O. | 6/15/2015 | DPD     | JAG      |
| 3         | 16-0146 | -1 CH'D B/O REF WAS #SHA-ND1 IS #SHA-INDM1.             | 9/12/2016 | DPD     | JAG      |



|                                                  |                                                                                                                                           |
|--------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|
| <b>DART<br/>AEROSPACE</b>                        |                                                                                                                                           |
| TITLE<br>T/R DRIVESHAFT BEARING<br>RUN OUT GAUGE |                                                                                                                                           |
| DWG NO.<br>RBE-350TDRS                           | REV<br>3                                                                                                                                  |
| MAT'L<br>HEAT<br>TREAT<br>FINISH<br>SPEC         | UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES<br>.XXX ± .005 FRACTIONS ± 1/8<br>.XX ± .01 ANGLES ± 5°<br>.X ± .1 SURFACES = 125/ |
| DRAWN BY: PERRITT                                | 1. BREAK ALL SHARP EDGES<br>.015 x 45° OR .015R                                                                                           |
| CHECKED: MACKOVJAK                               | 2. DIMENSIONAL LIMITS APPLY<br>AFTER PLATING                                                                                              |
| OPPS APPR: ANDERSON                              | 3. INTERPRET DIM AND TOL PER<br>ASME Y14.5M-2009                                                                                          |
| QA APPR: LINDSAY                                 | USED ON MODEL                                                                                                                             |
| APPROVED: GILBERT                                | EUROCOPTER AS350/355                                                                                                                      |
| SCALE 1:2                                        | DATE 9/21/2009                                                                                                                            |
| SHEET 1 OF 1                                     |                                                                                                                                           |

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description                   | Material | B/O INFORMATION OR SPECIFICATIONS | PG. |
|----------|----------|-----|--------|----------|-------------------------------|----------|-----------------------------------|-----|
|          |          | B/O | -1     | 1        | DIAL INDICATOR                |          | PAC WEST #SHA-INDM1               | 1   |
|          |          | B/O | -3     | 1        | MAGNETIC BASE AND ATTACHMENTS |          | PAC WEST #SHA-MBF                 | 1   |



